

Please add the following new claims as follows:

Sub 2 → 9. (New) A method of forming a joint between two plastic extrusions having front and rear surfaces comprising the steps of;

mitring the extrusions at mitred ends so that they form the desired angle to one another at the mitred ends,

removing portions of the rear surface of each extrusion at the mitred ends behind the front surfaces to maintain the front surfaces to maintain the integrity of the front surfaces at the mitred ends,

C2 placing the mitred extrusions in a mold to form a mitred joint with the front surfaces abutting one another at the mitred joint,

injecting a plastic material into the mold to rebuild the removed portion and bond the extrusions together across the mitred joint beneath the front surfaces.

10. (New) A method as set forth in claim 9 including extrusions having a predetermined shape on the rear surfaces and injecting the plastic material into the predetermined shape in the mold to continue the predetermined shape from the extrusions.

Sub 3 → 11. (New) A method as set forth in claim 10 wherein said predetermined shape includes at least one seal on the rear surface and injecting the plastic material into the mold to form a continuation of the seal between the extrusions.

12. (New) A method as set forth in claim 10 wherein said predetermined shape includes male foot portions for insertion into a channel to retain the extrusions to a structure and injecting the plastic material into the mold to form at least one extension of the foot portions.